



Temperature Conditioned TNC Male
Right Angle to N Male Right Angle Low Loss Cable
24 Inch Length Using PE-P300LL Coax

RF Cable Assemblies Technical Data Sheet

PE3M0246-24

Configuration

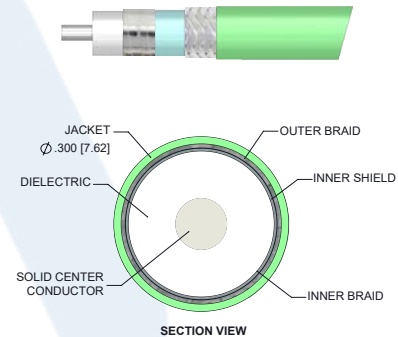
- Connector 1: PE45526 (TNC Male Right Angle)
- Connector 2: PE45225 (N Male Right Angle)
- Cable: PE-P300LL

Features

- Max Frequency 18 GHz
- 83% Phase Velocity
- Triple Shielded
- FEP Jacket
- Thermally Pre-Conditioned Cable
- Captivated Stainless Steel Connectors
- Expanded PTFE dielectric
- J-STD-Soldering
- Lot Traceability
- Test Report
- Ship same day

Applications

- General Purpose
- Laboratory Use
- High Reliability
- Extreme Temperatures
- Military Electronics
- Avionics
- IFF
- SATCOM
- ECM



Description

Pasternack's temperature conditioned low loss cable assemblies are part of our full line of reliable RF components available for shipment same day. These commercial-off-the-shelf (COTS), RF / microwave cable assemblies are designed and processed with high reliability in mind. Captivated stainless steel cable assembly connectors and thermally pre-conditioned triple-shielded coaxial cable are assembled using J-STD soldering processes and WHMA-A-620 workmanship criteria. The combination of stable materials, processing and acceptance testing work together to create a dependable cable assembly for applications where performance over time is important or the cost of failure is high. Each finished COTS temperature conditioned low loss cable assembly is traceable to its component lots and a test report is available for every lot produced.

Our highly reliable low loss conditioned RF cable assembly datasheet specifications and drawing with dimensions are shown below in this PDF. Pasternack's broad catalog of RF, microwave and millimeter wave cable assemblies allow designers to configure and customize their signal connections however they like. Whether the need is to provide reliable stable connections or fielding dependable RF cables, Pasternack has the right cable assemblies for the job. Pasternack can also expertly build your custom cable assemblies for you and ship them same day.

Referenced Specifications

IPC/WHMA-A-620
MIL-STD-348

IPC J-STD-001
IPC J-STD-006

Requirements and Acceptance for Cable and Wire Harness Assemblies
Radio Frequency Connector Interfaces for MIL-DTL-3643, MIL-DTL-3650, MIL-DTL-3655, MIL-DTL-25516, MIL-PRF-31031, MIL-PRF-39012, MIL-PRF-49142, MIL-PRF...
Requirements for Soldered Electrical and Electronic Assemblies
Requirements for Electronic Grade Solder Alloys and Fluxed and Non-Fluxed Solid Solders for Electronic Soldering Applications

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [Temperature Conditioned TNC Male Right Angle to N Male Right Angle Low Loss Cable 24 Inch Length Using PE-P300LL Coax PE3M0246-24](#)



Temperature Conditioned TNC Male
Right Angle to N Male Right Angle Low Loss Cable
24 Inch Length Using PE-P300LL Coax

RF Cable Assemblies Technical Data Sheet

PE3M0246-24

SAE AS5942
SAE AS23053

Marking of Electrical Insulating Materials
Insulation Sleeving, Electrical, Heat Shrinkable, General Specifications For

Material Specifications

| Component | Specification |
|---------------|--|
| Cable | PE-P300LL in accordance with PE-P300LL datasheet |
| Connector 1 | PE45526 in accordance with MIL-STD-348 |
| Connector 2 | PE45225 in accordance with MIL-STD-348 |
| Heat Shrink 1 | SUMITUBE W3B2(4X) SIZE 24/6 in accordance with SAE AS23053 (AS APPLICABLE) |
| Heat Shrink 2 | SUMITUBE W3B2(4X) SIZE 24/6 in accordance with SAE AS23053 (AS APPLICABLE) |
| Heat Shrink 3 | M23053/4-304-0 in accordance with SAE AS23053 |
| Heat Shrink 4 | M23053/4-304-0 in accordance with SAE AS23053 |
| Solder | SN63 in accordance with J-STD-006 |

Electrical Specifications

| Description | Minimum | Typical | Maximum | Units |
|-------------------------|---------|------------|---------|--------------|
| Frequency Range | DC | | 18 | GHz |
| VSWR | | | 1.44:1 | |
| Velocity of Propagation | | 83 | | % |
| Capacitance | | 25 [82.02] | | pF/ft [pF/m] |

Specifications by Frequency

| Description | F1 | F2 | F3 | F4 | F5 | Units |
|-----------------------|------|------|------|------|------|-------|
| Frequency | 1 | 2 | 4.5 | 9 | 18 | GHz |
| Insertion Loss (Max.) | 0.51 | 0.55 | 0.63 | 0.73 | 0.89 | dB |

Electrical Specification Notes:

The Insertion Loss data above is based on the performance specifications of the coax cable used in this assembly. The Insertion Loss includes an estimated insertion loss of 0.2 dB per connector.

Mechanical Specifications

Cable Assembly

| Description | Minimum | Typical | Maximum | Units |
|-------------|------------|------------|----------|---------|
| Length* | 24 [609.6] | 24 [609.6] | 25 [635] | in [mm] |

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [Temperature Conditioned TNC Male Right Angle to N Male Right Angle Low Loss Cable 24 Inch Length Using PE-P300LL Coax PE3M0246-24](#)



Temperature Conditioned TNC Male
 Right Angle to N Male Right Angle Low Loss Cable
 24 Inch Length Using PE-P300LL Coax

RF Cable Assemblies Technical Data Sheet

PE3M0246-24

| | | | | |
|----------------------|-------|-----|-------------|---------|
| Cable Outer Diameter | 0.295 | 0.3 | 0.305 | in |
| Weight | | | 0.5 [226.8] | lbs [g] |

Cable Characteristics

| Description | Specification |
|--------------------------------------|---------------------------|
| Cable Type | PE-P300LL |
| Impedance | 50 Ohms |
| Inner Conductor Type | Solid |
| Inner Conductor Material and Plating | Copper, Silver |
| Dielectric Type | Expanded PTFE Tape |
| Number of Shields | 3 |
| Shield Layer 1 | Silver Plated Copper Tape |
| Shield Layer 2 | Aluminum Polyester |
| Shield Layer 3 | Silver Plated Copper Wire |
| Jacket Material | FEP |

Connector Characteristics

| Description | Connector 1 | Connector 2 |
|------------------------------------|------------------------------------|------------------------------------|
| Type | TNC Male Right Angle | N Male Right Angle |
| Specification | MIL-STD-348 | MIL-STD-348 |
| Impedance | 50 Ohms | 50 Ohms |
| Contact Material and Plating | Beryllium Copper, Gold over Nickel | Beryllium Copper, Gold over Nickel |
| Contact Plating Specification | 50 µin minimum | 50 µin minimum |
| Dielectric Type | PTFE | PTFE |
| Body Material and Plating | Passivated Stainless Steel | Passivated Stainless Steel |
| Body Plating Specification | SAE-AMS-2700 | SAE-AMS-2700 |
| Coupling Nut Material and Plating | Passivated Stainless Steel | Passivated Stainless Steel |
| Coupling Nut Plating Specification | SAE-AMS-2700 | SAE-AMS-2700 |
| Hex Size | 9/16 inch | 3/4 inch |
| Seal Gasket Material | Silicone Rubber | Silicone Rubber |
| Contact Gage Specification | 0.210 to 0.230 in | 0.210 in min |
| Insulator Gage Specification | 0.208 to 0.228 in | |

Mechanical Specification Notes:

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [Temperature Conditioned TNC Male Right Angle to N Male Right Angle Low Loss Cable 24 Inch Length Using PE-P300LL Coax PE3M0246-24](#)



Temperature Conditioned TNC Male
 Right Angle to N Male Right Angle Low Loss Cable
 24 Inch Length Using PE-P300LL Coax

RF Cable Assemblies Technical Data Sheet

PE3M0246-24

Environmental Specifications

| Description | Specification |
|-----------------------------|-------------------|
| Temperature Operating Range | -55 to +125 deg C |

Compliance Certifications (see [product page](#) for current document)

Process Specifications

| Process | Specification |
|-----------------------|---|
| Cable Preconditioning | 5 cycles, -55 °C to +125°C, 20 minute dwells |
| Soldering | in accordance with J-STD-001, class 3 |
| Marking | shall meet the adherence requirements of SAE AS5942 |
| Workmanship | shall be in accordance with IPC/WHMA-A-620, class 3 |

Tests and Inspections

| Description | Sampling |
|---|--------------|
| Connector Gaging (pin and insulator position) | 100% |
| Insertion Loss | 100% |
| VSWR | 100% |
| Dielectric Withstanding Voltage (DWV) | 100% |
| Visual - workmanship, configuration and marking | 100% |
| Length | C=0, 1.5 AQL |
| Mass | C=0, 1.5 AQL |

Plotted and Other Data

Notes:

- Values at 25°C, sea level.

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [Temperature Conditioned TNC Male Right Angle to N Male Right Angle Low Loss Cable 24 Inch Length Using PE-P300LL Coax PE3M0246-24](#)



Temperature Conditioned TNC Male
Right Angle to N Male Right Angle Low Loss Cable
24 Inch Length Using PE-P300LL Coax

RF Cable Assemblies Technical Data Sheet

PE3M0246-24

Typical Performance Data



Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [Temperature Conditioned TNC Male Right Angle to N Male Right Angle Low Loss Cable 24 Inch Length Using PE-P300LL Coax PE3M0246-24](#)



Temperature Conditioned TNC Male
 Right Angle to N Male Right Angle Low Loss Cable
 24 Inch Length Using PE-P300LL Coax

RF Cable Assemblies Technical Data Sheet

PE3M0246-24

How to Order

Part Number Configuration:

PE3M0246

- xx

uu

Unit of Measure:
 cm = Centimeters
 <blank> = Inches
 Length
 Base Number

Example: PE3M0246-12 = 12 inches long cable
 PE3M0246-100cm = 100 cm long cable

Cable Assembly Length Tolerances:

| Imperial English | | Metric | |
|---------------------|-----------------|---------------------|------------------|
| "L" ≤ 1 ft | +0.5 in / -0 in | "L" ≤ 0.3 m | +12.5 mm / -0 mm |
| 1 ft < "L" ≤ 5 ft | +1 in / -0 in | 0.3 m < "L" ≤ 1.5 m | +25 mm / -0 mm |
| 5 ft < "L" ≤ 10 ft | +2 in / -0 in | 1.5 m < "L" ≤ 3 m | +50 mm / -0 mm |
| 10 ft < "L" ≤ 25 ft | +3 in / -0 in | 3 m < "L" ≤ 7.5 m | +75 mm / -0 mm |
| 25 ft < "L" | +2%"L" / -0%"L" | 7.5 m < "L" | +2%"L" / -0%"L" |

* Cable Length = "L"

Temperature Conditioned TNC Male Right Angle to N Male Right Angle Low Loss Cable 24 Inch Length Using PE-P300LL Coax from Pasternack Enterprises has same day shipment for domestic and International orders. Our RF, microwave and millimeter wave products maintain a 99.4% availability and are part of the broadest selection in the industry.

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [Temperature Conditioned TNC Male Right Angle to N Male Right Angle Low Loss Cable 24 Inch Length Using PE-P300LL Coax PE3M0246-24](https://www.pasternack.com/temperature-conditioned-tnc-male-n-male-pe-p300ll-cable-assembly-pe3m0246-24-p.aspx)

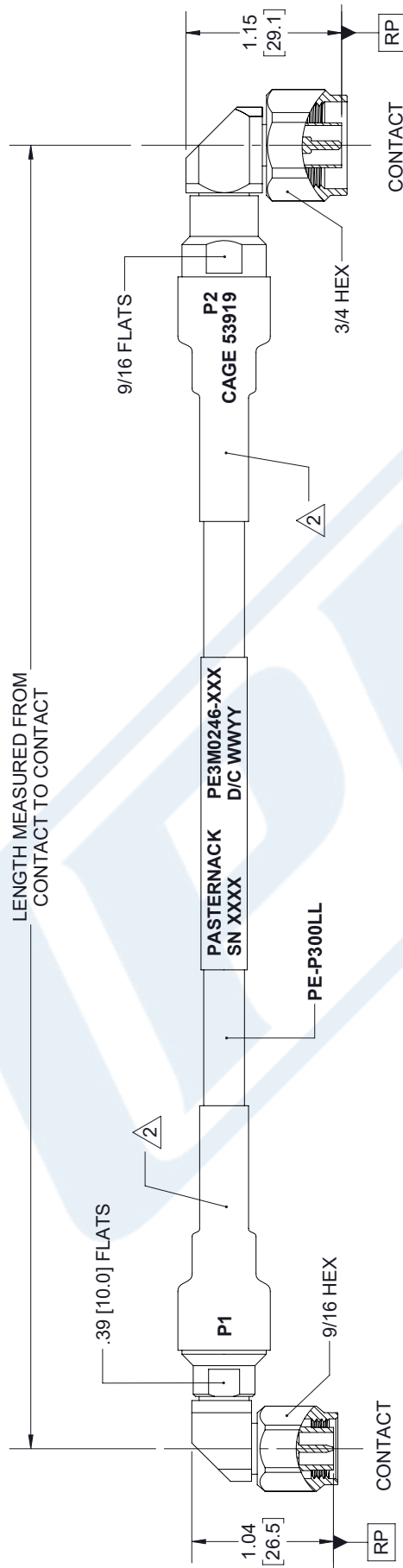
URL: <https://www.pasternack.com/temperature-conditioned-tnc-male-n-male-pe-p300ll-cable-assembly-pe3m0246-24-p.aspx>

The information contained in this document is accurate to the best of our knowledge and representative of the part described herein. It may be necessary to make modifications to the part and/or the documentation of the part, in order to implement improvements. Pasternack reserves the right to make such changes as required. Unless otherwise stated, all specifications are nominal. Pasternack does not make any representation or warranty regarding the suitability of the part described herein for any particular purpose, and Pasternack does not assume any liability arising out of the use of any part or documentation.

PE3M0246-24 CAD Drawing

Temperature Conditioned TNC Male Right Angle to N Male Right Angle
Low Loss Cable 24 Inch Length Using PE-P300LL Coax

| REVISIONS | | |
|-----------|-----------------|----------|
| REV. | DESCRIPTION | DATE |
| A | INITIAL RELEASE | 02/08/19 |
| | | APPROVED |
| | | D.BIRCH |



PE45526
TNC MALE
RIGHT ANGLE

PE45225
N MALE
RIGHT ANGLE

- NOTES:
- ALL BLACK HEAT SHRINK WITH WHITE MARKINGS.
 - TOP LAYER: SUMITUBE W3B2 (4X) - SIZE 24/6.
BOTTOM LAYER: M23053/4-304-0.

UNLESS OTHERWISE SPECIFIED
LEADING DIMENSIONS ARE INCHES
DIMENSIONS IN [] ARE MILLIMETERS

TOLERANCES:
X±.2 [5.08] FRACTIONS
.XX±.01 [.25] ±.132
.XXX±.005 [.13] ANGLES ± 1°

ALL DIMENSIONS SHOWN
ARE FOR REFERENCE ONLY.

THIRD-ANGLE PROJECTION

PE PASTERNAK
an INFINITO brand

Pasternack Enterprises, Inc.
P.O. Box 16759, Irvine, CA 92623.
Phone: 1.949.261.1920 | 1.866.727.8376
Fax: 1.949.261.7451
www.pasternack.com | e-mail: sales@pasternack.com

THE INFORMATION AND DESIGN IN THIS DOCUMENT IS THE PROPERTY OF PASTERNAK CORPORATION. ALL RIGHTS RESERVED.

SHEET 1 OF 1
SCALE N/A

| | | | | |
|------|-------|----------|-------------|-----|
| SIZE | CAGE | DRAWN BY | PART NUMBER | REV |
| A | 53919 | K.DANG | PE3M0246 | A |

THESE COMMODITIES, TECHNOLOGY OR SOFTWARE WERE EXPORTED FROM THE UNITED STATES IN ACCORDANCE WITH THE EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW PROHIBITED.